

DATA SHEET

Product Name Cement Heating Fixed Resistors

Part Name PRWD 3W Series File No. DIP-SP-061

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1. <u>Scope:</u>

- 1.1 This datasheet is the characteristics of Cement Heating Fixed Resistors manufactured by UNI-ROYAL.
- 1.2 Double resistor design, high calorific value, high power, strong pressure resistance
- 1.3 For electrical mosquito repeller
- 1.4 For fragrance diffuser

2. Part No. System:

The standard Part No. includes 14 digits with the following explanation:

 $2.1\ {\rm For}\ {\rm Arc}\ {\rm porcelain}\ {\rm shell}\ {\rm Fixed}\ {\rm resistor},\ {\rm these}\ 4\ {\rm digits}\ {\rm are}\ {\rm to}\ {\rm indicate}\ {\rm the}\ {\rm product}\ {\rm type}\ .$

Example: PRWD=PRWD- type

- 2.2 $5^{\text{th}} \sim 6^{\text{th}}$ digits:
- 2.2.1 For power of 1 watt to 16 watt ,the 5th digit will be a number or a letter code and the 6th digit will be the letters of W. Example: 3W=3W;
- 2.3 The 7th digit is to denote the Resistance Tolerance. The following letter code is to be used for indicating the standard Resistance Tolerance. $J=\pm 5\%$; $K=\pm 10\%$
- 2.4 The 8th to 11th digits is to denote the Resistance Value.
- 2.4.1 For Cement Fixed Resistors the 8th digits will be coded with "W" or "P" to denote Wire-wound type or Power Film type respectively of the Cement Fixed Resistor product. The 9th & 10th digits are to denote the significant figures of the resistance and the 11th digit is the number of zeros following. Example: P652=6.5KΩ

 $0 = 10^{0} \quad 1 = 10^{1} \quad 2 = 10^{2} \quad 3 = 10^{3} \quad 4 = 10^{4} \quad 5 = 10^{5} \quad 6 = 10^{6} \quad J = 10^{-1} \quad K = 10^{-2} \quad L = 10^{-3} \quad M = 10^{-4} \quad M = 10^$

- 2.5 The 12th, 13th & 14th digits.
- 2.5.1The 12^{th} digit is to denote the Packaging Type with the following codes:B=Bulk/Box
- 2.5.2 The 13th digit is normally to indicate the Packing Quantity, This digit should be filled with "0" for theCemen products with "Bulk/Box" packing requirements.
- 2.5.3 For some items, the 14th digit alone can use to denote special features of additional information with the following codes or standard product Example: 0= standard product

3. Ordering Procedure

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(Example: PRWD 3W \pm 5\% 6.5K\Omega B/B)
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4. <u>Dimension</u> (Unit: mm)



Туре	A±0.5	B±0.5	φD±0.5	Tolerance	Resistance Range
PRWD 3W	24.9	33	10	$\pm 5\%$ & $\pm 10\%$	5K6~16K

5. Derating Curve

Resistors shall have a power rating based on continuous load operation at an ambient temperature from -55°C to 70°C. For temperature in excess of 70°C, the load shall be derate as shown in figure 1



5.1 Voltage rating:

Resistors shall have a rated direct-current (DC) continuous working voltage or an approximate sine-wave root-mean-square (RMS) alternating-current (AC) continuous working voltage at commercial-line frequency and waveform corresponding to the power rating, as determined from the following formula:

$$RCWV = \sqrt{P \times R}$$

Where: RCWV = rated dc or RMS ac continuous working voltage at

commercial-line frequency and waveform (VOLT.)

P = power rating (WATT.)

R= nominal resistance (OHM)

6. <u>Performance Specification</u>

Characteristic Limits		Test Method (GB/T5729&JIS-C-5201&IEC60115)			
Temperature Coefficient	±350PPM/°C	4.8 Natural resistance changes per temp. Degree centigrade $\frac{R_2 \cdot R_1}{R_1(t_2 \cdot t_1)} \times 10^6 (\text{PPM/°C})$ R ₁ : Resistance Value at room temperature (t ₁); R ₂ : Resistance at test temperature (t ₂) t ₁ : +25 °C or specified room temperature t ₂ : Test temperature (-55 °C or 125 °C)			
Short-time overload	$\Delta R/R: \pm (5\%+0.05\Omega)$ and no mechanical damage.	4.13 4.13 Permanent resistance change after the application of a potential of 2.5 times RCWV or Max. Overload Voltage whichever less for 5 seconds			
Dielectric withstanding voltage	No evidence of flashover mechanical damage, arcing or insulation break down.	4.7 Resistors shall be clamped in the trough of a 90 metallic V-block and shall be tested at AC potential respectively specified in the above list for 60-70 seconds.for cement fixed resistors the testing voltage is 1000V.			





Solderability	95% coverage Min.	4.17 The area covered with a new, smooth, clean, shiny and continuous surface free from concentrated pinholes. Temperature of solder: $245\pm3^{\circ}$ C; Dwell time in solder: 2~3 seconds.		
Rapid change of temperature	Δ R/R: ±(2.0%+0.05 Ω) and no mechanical damage.	4.19 30 min at -55 °C and 30 min at 155 °C; 100 cycles.		
Load life in humidity	Δ R/R: ±(5.0% ±0.05 Ω) and no mechanical damage.	4.24 Resistance change after 1,000 hours (1.5 hours "ON", 0.5 hour "OFF") at RCWV in a humidity test chamber controlled at $40^{\circ}C \pm 2^{\circ}C$ and $93\pm 3\%$ relative humidity.		
Load life	Δ R/R: ±(5.0% ±0.05 Ω) and no mechanical damage.	4.25.1 4.25.1 Permanent resistance change after 1,000 hours operating at RCWV with duty cycle 1.5 hours "ON", 0.5 hour "OFF" at 70 °C ± 2 °C ambient.		

7. <u>Note</u>

7.1 UN-ROYAL recommend the storage condition temperature: $15^{\circ}C \sim 35^{\circ}C$, humidity :25%~75%. (Put condition for individual product)

Even under UNI-ROYAL recommended storage condition, solderability of products over 1 year old. (Put condition for each product) many be degraded.

7.2 Store / transport cartons in the correct direction, which is indicated on a carton as a symbol.

Otherwise bent leads may occur due to excessive stress applied when dropping of a carton.

7.3 Product performance and soldered connections may deteriorate if the products are stored in the following places:

a. Storage in high Electrostatic

b. Storage in direct sunshine > rain and snow or condensation

c. Where the products are exposed to sea winds or corrosive gases, including Cl₂, H₂S, NH₃, SO₂, NO₂.

8. Record

Version	Description of amendment	Page	Date	Amended by	Checked by
1	First issue of this specification	1~4	Jul.06, 2023	Fucong Liu	Haiyan Chen
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